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**FINISHED PRODUCT** 

Bread Rolls

# **BASIC WHITE BREAD AND ROLLS (USING VOLTEM)**

# **OVERVIEW**

a premium fat-based emulsifier shortening for bread and rolls.

### **INGREDIENTS**

#### Group 1

Ingredient	KG
Bakers Flour	25.000
Salt	0.500
Bakels Extra 1% Improver	0.250
Voltem	0.250
Bakels Instant Active Dried Yeast	0.250
Water (Variable)	15.500
	Total Weight: 41.750

Yield: When using compressed yeast use 750 grams (3 times that of Instant Active Dried Yeast)

### METHOD

1. Place all ingredients in the mixing bowl

2. Mix on slow speed for 2 minutes

3. Mix for approximately 5-7 minutes on fast speed until well-developed



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- 4. Finished dough temperature 27-30°C
- 5. Allow dough to recover for 10 minutes, divide and scale
- 6. Allow dough to recover for 10 minutes. Mould into required bread varieties
- 7. Proof for approximately 45-60 minutes
- 8. Bake at 230°C for 30 minutes